

**Engineering data (WIN 732)**

|                                   |                             |
|-----------------------------------|-----------------------------|
| DC bus voltage                    | 320 V DC                    |
| Nominal AC voltage                | 220 V AC (rms)              |
| Rated voltage                     | 165 V AC (rms)              |
| Rated power                       | 2.8 kW                      |
| Rated speed                       | 1500 rpm                    |
| Rated torque                      | 18.00 Nm                    |
| Rated current                     | 11.81 A (rms)               |
| Peak torque                       | 60 Nm                       |
| Peak current                      | 39.8 A (rms)                |
| Stall torque                      | 20 Nm                       |
| Stall current                     | 11.6 A (rms)                |
| No load speed                     | 2110 rpm                    |
| EMF constant ±10%                 | 104 V AC (rms)<br>/ 1000rpm |
| Theoretical torque constant ±10%  | 1.72 Nm / A<br>(rms)        |
| Torque constant ±10% @ rated load | 1.52 Nm / A<br>(rms)        |
| Number of poles                   | 10                          |
| Electrical time constant          | 8.75 ms                     |
| Winding terminal resistance       | 0.72 Ω                      |
| Rotary field terminal inductance  | 6.3 mH                      |

**Customs info**

|         |          |
|---------|----------|
| HS Code | 85015220 |
|---------|----------|

**Mechanical data (setting 16)**

|                         |                        |
|-------------------------|------------------------|
| Max mechanical speed    | 9000 rpm               |
| Mech. time constant     | 0.64 ms                |
| Thermal time constant   | 65 min                 |
| Rotor inertia           | 15.1 kgcm <sup>2</sup> |
| Protection              | IP64                   |
| Color                   | RAL 9005               |
| Cooling                 | Convection             |
| Motor-only mass         | 12.6 kg                |
| Max. axial force 20kh   | 180 N                  |
| Max. radial force 20kh  | 950 N*                 |
| Max. axial force 100kh  | 106 N                  |
| Max. radial force 100kh | 555 N*                 |

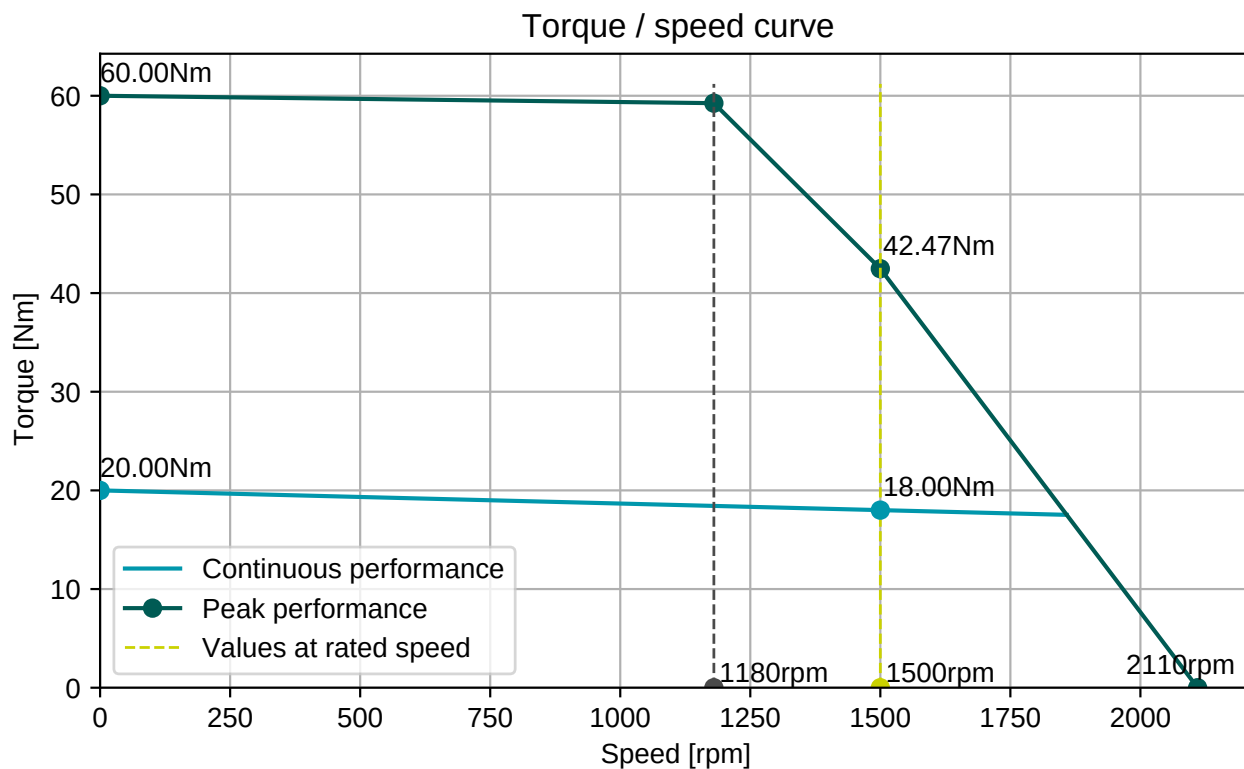
\* Defined for point of action at ½ output shaft length

**Sensors**

|             |                                                       |
|-------------|-------------------------------------------------------|
| Temperature | PT1000 {PT1000}                                       |
| Feedback    | SRS50 (Hiperface) single-turn,<br>1024 sin/cos+12bits |

**Brake**

|                |                        |
|----------------|------------------------|
| Braking torque | 18.00 Nm               |
| Voltage        | 24 V DC                |
| Power @20°C    | 24.0 W                 |
| Current @20°C  | 1.00 A                 |
| Inertia        | 2.00 kgcm <sup>2</sup> |
| Mass           | 1.80 kg                |


**BGC110N00001216000**

M23, 8 poles, rotary


**AGC113N00001215000**

M23, 17 poles, rotary


**Connector 1 (9)**

|   |        |
|---|--------|
| 1 | U      |
| 4 | V      |
| 3 | W      |
| 2 | PE     |
| A | Brake+ |
| B | Brake- |
| C |        |
| D |        |

**Connector 2 (130)**

|      |            |
|------|------------|
| 1/9  | SIN/REFSIN |
| 3/11 | COS/REFCOS |
| 5/13 | DATA/DATA- |
| 4/2  | Us/GND     |
| 14/7 | Therm      |

